



## HANWHA XD38II AUTOMATIC SWISS LATHE

Call for pricing

[1-815-597-5341](tel:1-815-597-5341)

**High horsepower, high-efficiency CNC  
automatic lathe**

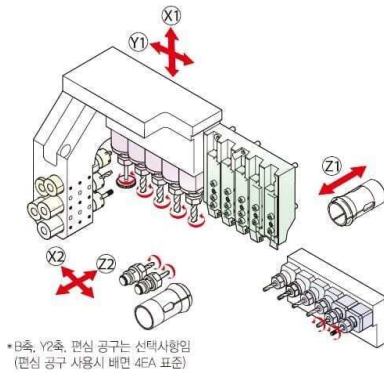
- High rigidity - optimal structure for strong cutting that ensures high rigidity
- Improved tooling- B-Axis and Y2-Axis that ensures tooling versatility
- Enhanced precision machining and minimized C/T - higher cross drill horsepower and less non-productive time with a 32i-B NC

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**SKU:** N/A

**Category:** [New Machines](#)

## GALLERY IMAGES



Model	XD32/38H			
	H	N	NH	He
NC	Fanuc 32i-B			Harwha Fanuc-i
Max. machining diameter	Ø32/38			
Z1 Stroke (mm)	320	80	142 (H), 80 (N)	320
Main spindle rpm	6,500			
Main spindle kW	5.5/7.5			
OD tool No. of tools	5 (□16mm)			
Front tool No. of tools	5 (ER20A, Ø32)			
Cross drill rpm	6,000			
Cross drill kW	2.2			
Off-center drill No. of tools	2 (ER16) Modular		2 (ER16) Non-modular	
(Option) type	Motor drive (6,000rpm, 1.0kW)		Gear drive	
Sub spindle rpm	6,500 (Built-in motor)	6,500 (Spindle motor)		
Sub spindle kW	2.2/5.5	1.1/3.7		
Back tool No. of tools	6 (ER16) (4 Fixed + 2 Driven)		4 (ER16) (2 Fixed + 2 Driven)	
Back tool rpm	6,000			
Back tool kW	1.0			
Machine size (L x W x H) (mm)	2,570 x 1,440 x 1,740			
Weight (kg)	3,600			
Power Consumption (Cable size)	25kVA, 16.7kW (VCTF 16SQ x 4C)			
Air Flow rate (Liter/Min)	120 ~ 150			

\*H: G/B, N: Non-G/B, NH: Convertible G/B, He: Harwha Fanuc-i NC (with G/B)

## ADDITIONAL INFORMATION

<b>NC</b>	Fanuc 32i-B / 0i-TD
<b>Max machining diameter</b>	Ø38 mm
<b>Main Spindle Max Speed</b>	6,500 rpm
<b>Main Spindle Motor Power</b>	5.5 / 7.5 kW
<b>Sub Spindle Max Speed</b>	6,500 rpm
<b>Sub Spindle Motor Power</b>	2.2 / 5.5 kW (32i-B), 1.1 / 3.7 kW (0i-TD)
<b>Cross Drill Max Speed</b>	6,000 rpm
<b>Cross Drill Motor Power</b>	2.2 kW / 1.0 kW
<b>Weight</b>	3,600 kg
<b>Machine Size (L x W x H)</b>	3,000 x 1,440 x 1,750

