



## PIRANHA P-140 IRONWORKER

Call for pricing

[1-815-597-5341](tel:1-815-597-5341)

**Piranha hydraulic ironworker machines** give metal fabrication shops outstanding quality, innovative features, and unparalleled durability. Our ironworkers range from 50 to 140 tons, and include single-operator and dual-operator models. Every Piranha ironworker provides quality work, savings in machine set-up time, versatility through a wide range of tooling and attachments, and superior factory engineering and support.

- **Industry Leading Cycle Times**—Punch holes in less time than other hydraulic ironworker machines.
- **Urethane Strippers**—Results in less part distortion, faster cycle times, no need for stripper height adjustment.
- **Integrated Notching Station**—Low shear removes fillet for precise, burr-free cuts and clean notches.
- **Quick-Change Tooling**—Split dovetail slide mountings—make tool changes from punching to bending in less than one minute on all models except P-50.
  - **Automatic Urethane Hold-**

**Downs**—This unique Piranha ironworker feature, coupled with a low rake angle, keeps parts from deforming or shifting during the shearing process. The hold-downs work automatically, eliminating the need for time-consuming adjustments between cuts (except on P-50).

- **Ergonomics**—Convenient work height and visibility for all stations. The single work height also provides added benefits when using roller feed tables.

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**SKU:** N/A

**Categories:** [New Machines](#)

## ADDITIONAL INFORMATION

<b>Throat Depth</b>	12 inch
<b>Open Height</b>	15.5 inch
<b>Closed Height w/o Die Block</b>	10.25 inch
<b>Stroke Length</b>	5.25 inch
<b>Platen Table Size (D-W)</b>	14.5 x 21 inch
<b>Punch Hole Size (Max. Material) Max. Hole Size (Material)</b>	140 Tons 1-3/4" (1") 5" 5/16 inch
<b>Plate Shear</b>	20-1/2" Long 1" x 14" 3/4" x 18" 1/2" x 20"
<b>Angle Shear</b>	6" x 6" x 5/8"
<b>Bar Shear Round (min. to max.) Square (min. to max.)</b>	1/2" to 2" 1/2" to 1-3/8"
<b>Coper-Notcher (Tons) (Max. Material)</b>	95 4" x 6" x 3/8"
<b>Optional Bending Attach.</b>	12", 24"
<b>Punch End Strokes Per Minute</b>	30 @ 3/4" 35 @ 3/4"
<b>Work Station Height Approx.</b>	44"
<b>Hydraulics Pump GPM System R/V PSI</b>	15 3500
<b>Fluid Capacity</b>	25 gal

<b>Motor Std. 230/460 3 Ph. 1800 RPM Opt Phase &amp; Voltage Available</b>	15 HP 3 Ph.
<b>Dimensions (Net) W-L-H Approx.</b>	35" x 90" x 68.5"
<b>Weight (Net) Approx.</b>	6,200 lbs