



PIRANHA P-50 IRONWORKER

\$11,990.00

Piranha hydraulic ironworker machines give metal fabrication shops outstanding quality, innovative features, and unparalleled durability. Our ironworkers range from 50 to 140 tons, and include single-operator and dual-operator models. Every Piranha ironworker provides quality work, savings in machine set-up time, versatility through a wide range of tooling and attachments, and superior factory engineering and support.

- **Industry Leading Cycle Times**—Punch holes in less time than other hydraulic ironworker machines.
- **Urethane Strippers**—Results in less part distortion, faster cycle times, no need for stripper height adjustment.
- **Integrated Notching Station**—Low shear removes fillet for precise, burr-free cuts and clean notches.
- **Quick-Change Tooling**—Split dovetail slide mountings—make tool changes from punching to bending in less than one minute on all models except P-50.
 - **Automatic Urethane Hold-Downs**—This unique Piranha ironworker

feature, coupled with a low rake angle, keeps parts from deforming or shifting during the shearing process. The hold-downs work automatically, eliminating the need for time-consuming adjustments between cuts (except on P-50).

- **Ergonomics**—Convenient work height and visibility for all stations. The single work height also provides added benefits when using roller feed tables.

STARTING AT \$11,990

SKU: N/A

Category: [New Machines](#)

ADDITIONAL INFORMATION

Throat Depth	5 inch
Open Height	11.5 inch
Closed Height w/o Die Block	7.75 inch
Stroke Length	3.75 inch
Platen Table Size (D-W)	8 x 16 inch
Punch Hole Size (Max. Material) Max. Hole Size (Material)	50 Tons 13/16" (3/4") 3 "
Plate Shear	13" Long 3/4" x 6" 1/2" x 10" 3/8" x 12" 1/4" x 13"
Angle Shear	3" x 3" x 3/8" 3-1/2" x 3-1/2" x 5/16"
Bar Shear Round (min. to max.) Square (min. to max.)	Optional 1/4" to 1-3/8" 1/2" to 1"
Coper-Notcher (Tons) (Max. Material)	40 2-1/4" x 3" x 1/4"
Optional Bending Attach.	6",12"
Punch End Strokes Per Minute	30 @ 1/2" N/A
Work Station Height Approx.	42"
Hydraulics Pump GPM System R/V PSI	3.6 2800

Fluid Capacity	12 gal
Motor Std. 230/460 3 Ph. 1800 RPM Opt Phase & Voltage Available	3 HP 3 Ph.
Dimensions (Net) W-L-H Approx.	24" x 55" x 58"
Weight (Net) Approx.	1,700 lbs