



PIRANHA PII-140 IRONWORKER

Call for pricing

[1-815-597-5341](tel:1-815-597-5341)

Piranha hydraulic ironworker machines give metal fabrication shops outstanding quality, innovative features, and unparalleled durability. Our ironworkers range from 50 to 140 tons, and include single-operator and dual-operator models. Every Piranha ironworker provides quality work, savings in machine set-up time, versatility through a wide range of tooling and attachments, and superior factory engineering and support.

- **Industry Leading Cycle Times**—Punch holes in less time than other hydraulic ironworker machines.
- **Urethane Strippers**—Results in less part distortion, faster cycle times, no need for stripper height adjustment.
- **Integrated Notching Station**—Low shear removes fillet for precise, burr-free cuts and clean notches.
- **Quick-Change Tooling**—Split dovetail slide mountings—make tool changes from punching to bending in less than one minute on all models except P-50.
 - **Automatic Urethane Hold-**

Downs—This unique Piranha ironworker feature, coupled with a low rake angle, keeps parts from deforming or shifting during the shearing process. The hold-downs work automatically, eliminating the need for time-consuming adjustments between cuts (except on P-50).

- **Ergonomics**—Convenient work height and visibility for all stations. The single work height also provides added benefits when using roller feed tables.

SKU: N/A

Categories: [New Machines](#)

ADDITIONAL INFORMATION

Throat Depth	20.5 inch
Open Height	14 inch
Closed Height w/o Die Block	7.75 inch
Stroke Length	7 inch
Platen Table Size (D-W)	16 x 36 inch
Punch Hole Size (Max. Material) Max. Hole	140 Tons 1-3/8" (1-1/4") 5" (5/16")
Plate Shear	20-1/2" Long 1" x 14" 3/4" x 18" 1/2" x 20"
Angle Shear	6" x 6" x 5/8"
Bar Shear Round (min. to max.) Square (min. to max.)	1/2" to 2" 1/2" to 1-3/8"
Coper-Notcher (Tons) (Max. Material)	95 4" x 6" x 3/8"
Optional Bending Attach.	18", 24", 36", 48"
Punch End Strokes Per Minute	24 @ 1" N/A
Work Station Height Approx.	44"
Hydraulics Pump GPM System R/V PSI	15 3500
Fluid Capacity	40 gal

**Motor Std. 230/460 3 Ph.
1800 RPM Opt Phase &
Voltage Available**

10 HP 3 Ph.

**Dimensions (Net) W-L-H
Approx.**

38" x 120" x 85"

Weight (Net) Approx.

11,930 lbs